



The Megajet LCLFR II is a development of Megajet's highly successful integrator series controller (MISC) for use with low flow print heads requiring vacuum recirculation by negative differential such as the Dimatix SG1024 and SG600, as well as other gravity print heads when used with pigmented fluids to reduce drop out of pigment (such as whites). A smaller and lower cost alternative to the HV range, it is ideal for use in cost sensitive or less demanding applications, including fluid testing rigs and single head printers. The LCLFR II offers OEMs and integrators the ability to add low flow recirculation to their system designs with reliable industrialised fluid control functionality, without losing the precision and advanced level of control seen in the HV range, making this an ideal choice for production and rapid development projects.

The LCLFR II unit features:

- Robust industrialised self monitoring design for long term field reliability, including configurable auto shutdown protection which monitors for unexpected conditions and intelligently protects the system.
- Uses media isolated high compatibility diaphragm pumps and valves for extended service life.
- Built in brushless air pump- no need for external air sources or vacuum pumps.
- Integrated head shut off valves for head maintenance and instant isolation in power loss situations.
- Hard purge capability configurable up to 800mbar as standard, making head maintenance simple and controllable.
- Integrated hydraulic meniscus measurement system automatically compensates the meniscus pressure as fluid levels inside the fluid reservoir change during usage.
- Options available to ensure fluid compatibility for all jettable fluid types including high viscosity fluids.
- Integrated failsafe chamber automatically shuts down the system on tank overfill due to setup or pipework failure.
- Integrated closed loop heater support for optional external inline heater up to 65°C ±1°C on standard systems.
- Low voltage 24V dc at as low as 1 amp (depending on attached accessories).
- Industrial grade galvanically isolated RS422 communications interface allowing setup and monitoring from any RS422 enabled device capable of generating ASCII strings such as PC, PLC, HMI or other embedded systems.
- Fully opto-isolated PLC compatible I/O interfacing for traditional systems monitoring.
- All parameters are stored on the device allowing for hostless operation.
- Simple open source ASCII interface (for PLC and motion controller interfacing) and .NET DLLs (with example code) available to allow OEMs simple and seamless integration into their end user applications.
- Fluid manager software with a feature rich GUI, which can be self branded.

Technical specifications

Physical	
Weight	1.7kg
Tank volume	60ml
Physical dimensions	212mm x 233mm x 100mm
Fluid connections	8mm OD 6mm ID standard 6mm OD and 4mm ID option

Compliance	
CE compliant RoHS compliant WEEE compliant	

Electrical	
Supply voltage	24 V
Supply power rating	1 A (dependent on options supplied)
Communication interface	4 wire RS 422 / 485 interface
	Optional USB to RS 422 communication gateway adapter. Supplied with Megnajet communications pack.

Software integration interface	
Open source ASCII interface. Optional .NET DLL SDK available on request.	

Operating conditions	
Operating temperature	5-65°C (40-149°F)
Storage temperature	5-100°C
IP rating	IP50

Connectivity to print heads	
Head type	Any low flow or gravity print head requiring low flow recirculation
Number of print heads supported	1 to 2 (2 with additional T pieces)
Maximum flow rate	100ml/min
Suggested distance from print head to unit	Greater than 200mm
Max recirc pressure	-300mbar
Max return pressure	-300mbar
Max purge pressure	800mbar

Megnajet user interface	
Supported OS versions	Win XP, Win 7, Win 8, Win 10 (Requires .NET 4 or higher)

Additional standard options

Degas vacuum source and external inline heater.
Developer interface cable kits (including comms adapter and external medical grade power supply).

Customisation

Units can be customised to suit fluid type and application, including (but not limited to) the use of alternate body materials (e.g. FDA approved food grade acetal and aluminium); choice of gasket material (e.g. FKM, peroxide cured EPDM and FFKM); and customisations to user software.

For further details, please contact us via our website or the email address below.

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